

# SERVICE MANUAL

AEP Model TA-F310R AEP Model



Canadian Model UK Model E Model TA-F410R

photo: TA-F410R

#### SPECIFICATIONS

Output

#### Amplifier

Continuous RMS power output (both channels driven simultaneously)

AEP, West Germany models:

		TA-F310R	TA-F410R	
DIN, 1 kHz 4 ohms		40 W + 40 W	70 W + 70 W	
	8 ohms	29 W + 29 W	50 W + 50 W	
20 Hz – 20 kHz	4 ohms	27 W + 27 W	45 W + 45 W	
THD 0.05%	8 ohms	24 W + 24 W	35 W + 35 W	

Canadian, UK and E models:

		TA-F410R
DIN, 1kHz		70 W + 70 W
20 Hz – 20 kHz THD 0.05%	8 ohm only	50 W + 50 W

#### Output jack Voltage/impedance Jack type REC OUT Voltage 150 mV Phono jacks Impedance 1 kohms SPEAKERS AEP, West Germany models Accepts speakers of 4 - 16 ohms. Canadian, UK and E models Accepts speakers of 8 - 16 ohms. HEAD-Stereo Accepts low and high PHONES phone jack impedance headphones.

Tone controls

	Response	Turnover frequency
BASS	±8 dB (100 Hz)	500 Hz
TREBLE	±8 dB (15 kHz)	3 kHz

#### Input

Input jack		Jack type	Sensitivity	Impedance	S/N (weighting network, input level)
PHONO MM		Phono	2.0 mV	50 kilohms	70 dB (A, 2 mV)
TUNER, CD, VID TAPE 2/DAT	EO/AUX, TAPE 1,	Phono	150 mV	50 kilohms	100 dB (150 mV)

#### Harmonic distortion

TA-F310R and TA-F410R UK, AEP and West Germany models: Less than 0.7% at rated output Other TA-F410R models:

Less than 0.05% at rated output Intermodulation (IM) distortion (60 Hz:7 kHz = 4:1)

Less than 0.05% at rated output

Frequency response

PHONO: RIAA equalization curve  $\pm 0.5 \, dB$ TUNER, CD, VIDEO/AUX, TAPE 1, TAPE 2/DAT: 7 Hz - 100 kHz ±3 dB

#### Residual noise Damping factor

Less than 170 µV (network A) 40 (8 ohms, 1 kHz)

-Continued on page 2-

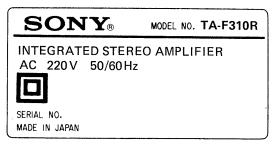
# **INTEGRATED STEREO AMPLIFIER** SONY

General	
System	Preamplifier: Low-noise, high-gain equalizer amplifier
	Power amplifier: Pure-complementary SEPP OCL power amplifier with all
	stages directly coupled
Power requirements	Canadian model: 120 V AC, 60 Hz
	AEP and West Germany models:
	220 V AC, 50 Hz
	UK. model: 240 V AC, 50 Hz
	E model: 120 V, 220 V or 240 V
_	AC adjustable, 50/60Hz
Power consumption	· · · · · · · · · · · · · · · · · · ·
	TA-F310R: 80 W
	TA-F410R: 130 W
	UK. model:
	TA-F410R: 220 W
	Canadian model:
	TA-F410R: 270 VA
	E model:
	TA-F410R: 130 W
Dimensions	Approx. $430 \times 135 \times 315$ mm (w/h/d) ( $17 \times 5^{3}/_{8} \times 12^{1}/_{2}$ inches)
Weight	TA-F310R: Approx. 5.9 kg (13 lb 1 oz)
	TA-F410R: Approx. 7.4 kg (16 lb 5 oz)
Accessories	Remote commander RM-S310 (1)
	Sony SUM-3 (NS) batteries (2)

Design and specifications subject to change without notice.

### MODEL IDENTIFICATION

-Specification Label-



MODEL NO.	TA-F410R
EO AMPLI	FIER

 Canadian Model:
 AC 120V
 60 Hz 270 VA

 UK Model:
 AC240 V
 50/60 Hz

 E Model:
 AC 120/220/240V
 50/60 Hz

 West Germany Model:
 30 W

AC 220 V 50/60 Hz

#### SAFETY-RELATED COMPONENT WARNING!!

COMPONENTS IDENTIFIED BY MARK A OR DOTTED LINE WITH MARK A ON THE SCHEMATIC DIAGRAMS AND IN THE PARTS LIST ARE CRITICAL TO SAFE OPERATION. REPLACE THESE COMPONENTS WITH SONY PARTS WHOSE PART NUMBERS APPEAR AS SHOWN IN THIS MANUAL OR IN SUPPLEMENTS PUB-LISHED BY SONY.

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## SAFETY CHECK-OUT

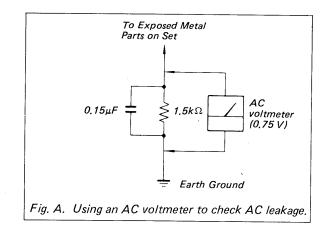
After correcting the original service problem, perform the following safety check before releasing the set to the customer:

Check the antenna terminals, metal trim, "metallized" knobs, screws, and all other exposed metal parts for AC leakage. Check leakage as described below.

#### LEAKAGE TEST

The AC leakage from any exposed metal part to earth ground and from all exposed metal parts to any exposed metal part having a return to chassis, must not exceed 0.5 mA (500 microampers). Leakage current can be measured by any one of three methods.

- 1. A commercial leakage tester, such as the Simpson 229 or RCA WT-540A. Follow the manufacturers' instructions to use these instruments.
- 2. A battery-operated AC milliammeter. The Data Precision 245 digital multimeter is suitable for this job.
- 3. Measuring the voltage drop across a resistor by means of a VOM or battery-operated AC voltmeter. The "limit" indication is 0.75 V, so analog meters must have an accurate lowvoltage scale. The Simpson 250 and Sanwa SH-63Trd are examples of a passive VOM that is suitable. Nearly all battery operated digital multimeters that have a 2 V AC range are suitable. (See Fig. A)



#### ATTENTION AU COMPOSANT AYANT RAPPORT À LA SÉCURITÉ!

LES COMPOSANTS IDENTIFIÉS PAR UNE MARQUE A SUR LES DIAGRAMMES SCHÉMATIQUES ET LA LISTE DES PIÈCES SONT CRITIQUES POUR LA SÉCURITÉ DE FONCTIONNEMENT. NE REMPLACER CES COM-POSANTS QUE PAR DES PIÈCES SONY DONT LES NUMÉROS SONT DONNÉS DANS CE MANUEL OU DANS LES SUPPLÉMENTS PUBLIÉS PAR SONY.

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#### On operating voltage

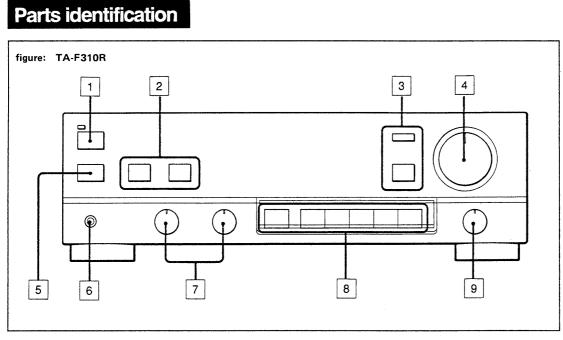
Before operating the unit, check that the operating voltage of your unit is identical with the voltage of your local power supply.

Where purchased	Operating voltage
Canadian model	120 V AC
UK model	240 V AC
AEP, West Germany model	220 V AC
E model	120 V, 220 V or 240 V AC adjustable The voltage selector is located on the rear panel. If the selector must be reset, disconnect the AC power cord and set the selector to the proper voltage of your local power supply.
220 240 120	v

**SECTION 1 GENERAL** 

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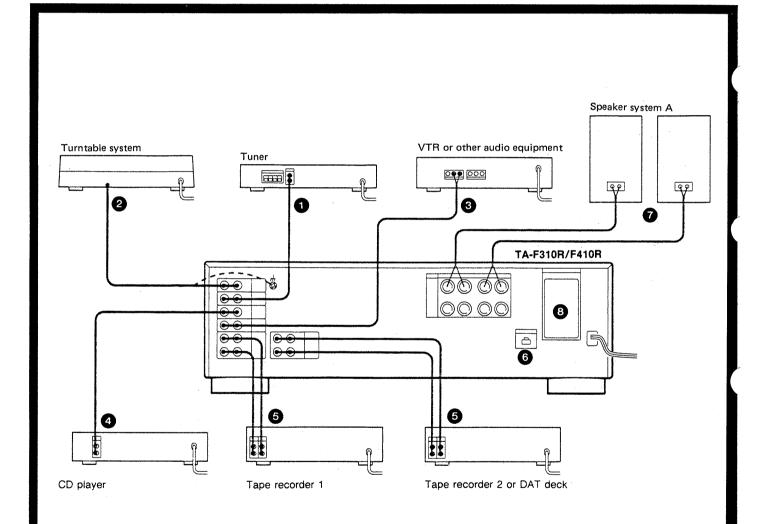


- 1 POWER switch
- 2 SPEAKERS selector
  - Button selectors for TA-F310R and rotary selector for
- TA-F410R.
- **3** SOURCE DIRECT switch and indicaotr
- 4 VOLUME control
- 5 Remote control sensor
- 6 HEADPHONES jack
- 7 TONE controis
- 8 INPUT SELECTOR and MONITOR
- 9 BALANCE control
- 10 REC OUT (Recording out) SELECTOR (TA-F410R only)

# Connections

### **Notes on Connection**

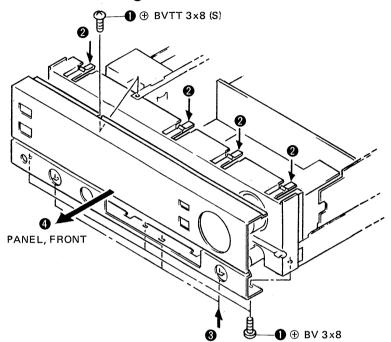
- Connect the AC power cord last. Make sure power is off.
- Cord plugs and jacks are color coded. Red plugs and jacks are for right channel (R) and white ones for left channel (L).
- Fully insert cable connectors into jacks. Loose connections may cause hum or noise.



## SECTION 2 DISASSEMBLY

Note: Follow the disassembly procedure in the numerical order given.

- 1. Remove screws x4.
- 2. Push leaves 2 down to release 4 claws.
- 3. Release claws 3 in the bottom.
- 4. Pull front panel in the direction of arrow (4).



# SECTION 3 ADJUSTMENTS

#### **Bias Current Adjustment**

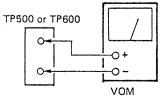
**Note:** This adjustment should be performed under thermal stable condition. Befor starting the adjustment, wait for more than an hour after switch off for cooling, and perform the adjustment within one minute after swiching on.

#### Procedure:

- 1. Set main volume to minimum position.
- 2. Switch on the set.
- Adjust RV500 (RV600 for right channel) so that the voltage across TP500 and TP600 becomes the value indicated below.

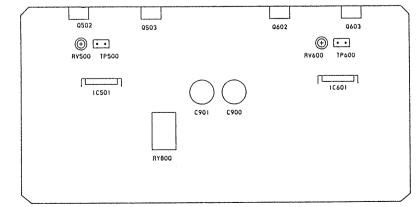
#### **Adjustment Values:**

TA-F310R	$4mV\pm0.3mV$
TA-F410R	$2mV\pm0.3mV$



(input impedance= $10M\Omega$ )

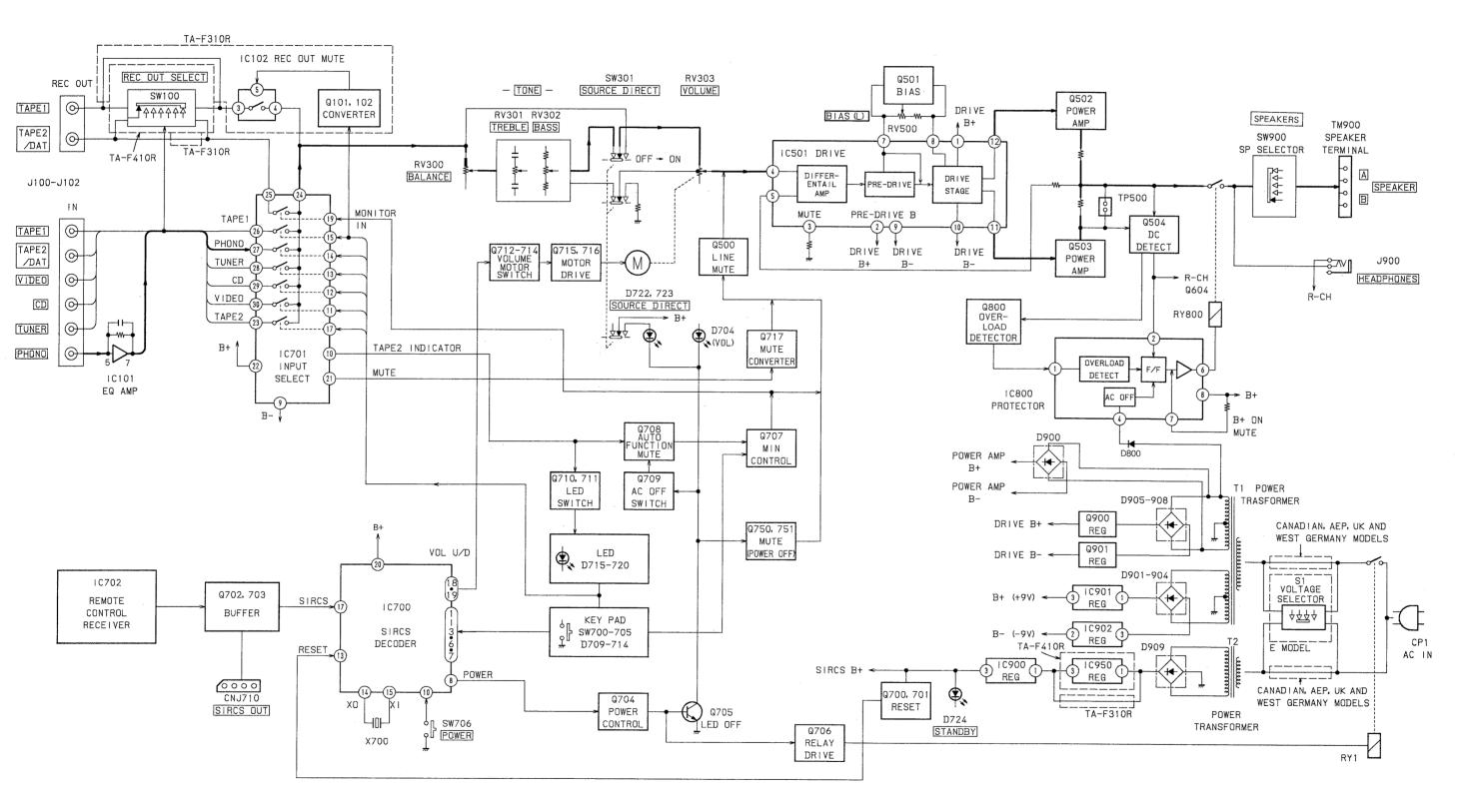
#### Adjustment Location:



AMP BOARD (COMPOMENT SIDE)

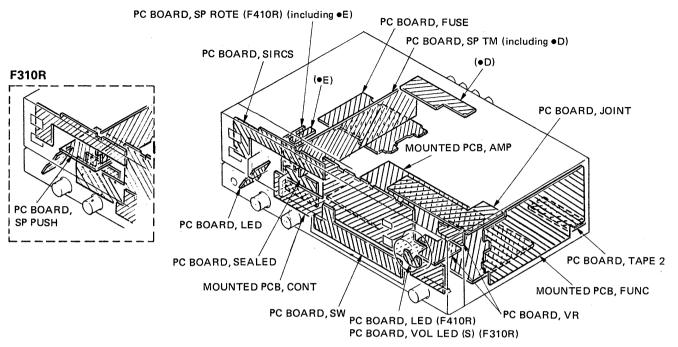
## SECTION 4 DIAGRAMS

4-1. BLOCK DIAGRAM

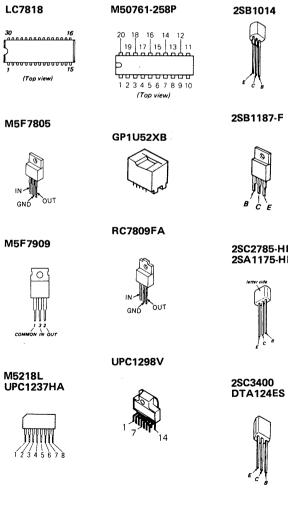


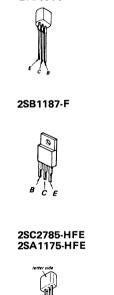
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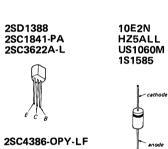
## 4-2. CIRCUIT BOARDS LOCATION

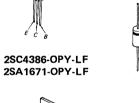


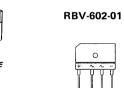
#### 4-3. SEMICONDUCTOR LEAD LAYOUTS

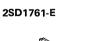
















SEL2210S-C

SEL2510C

SEL2510W



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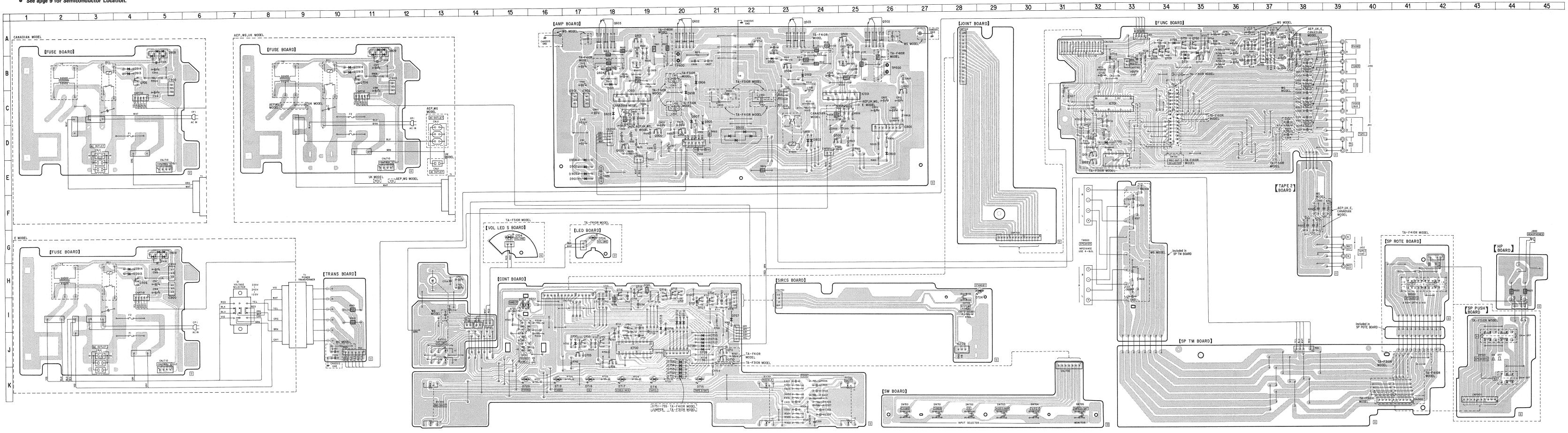
#### • SEMICONDUCTOR LOCATIONS

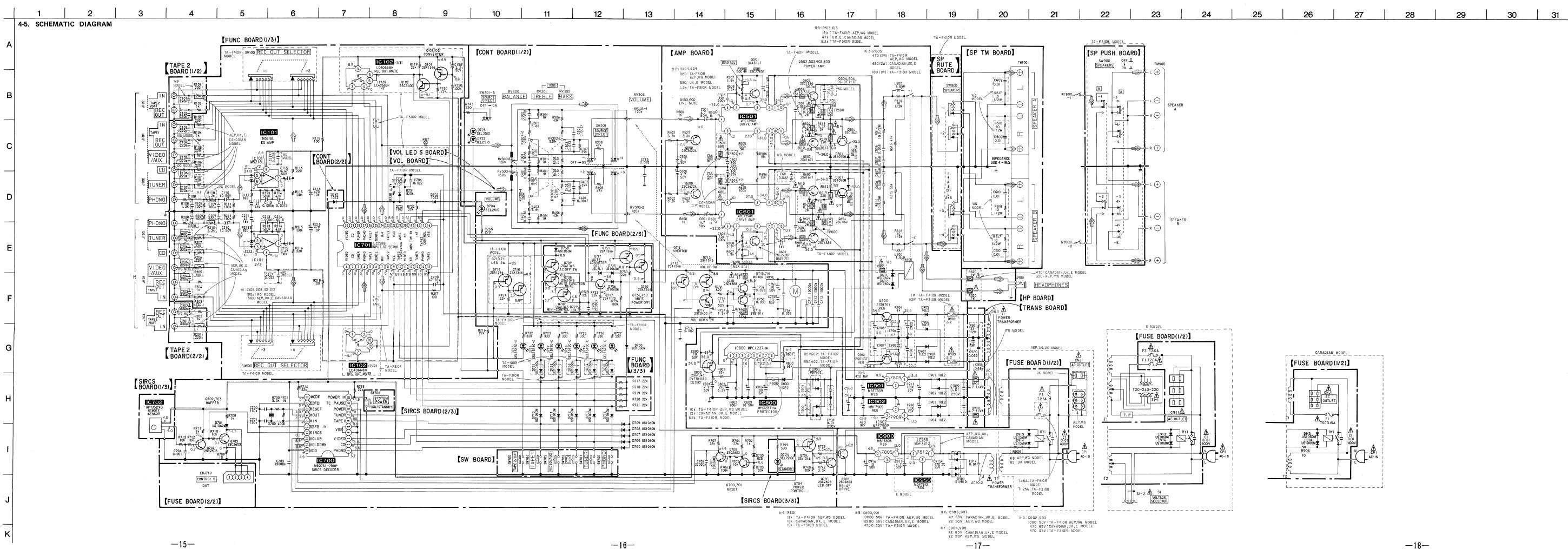
Ref. No.	Location	Ref.No.	Location
D501 D502 D601 D602	B-23 B-23 C-18 C-18	D914	(CND) · · · · · B-4 (E) · · · · · · H-4 (AEP, WG, UK) B-1
D700 D701 D702 D703 D704	J-17 I-20 B-32 B-33 (F310R) ⋅⋅⋅⋅ G-15	IC101 IC102 IC501 IC601 IC700	B-37 (F310R) · · · · E-32 C-25 C-19 J-19 0 20
D705 D706 D707 D708	(F410R) ···· G-17 J-21 J-21 J-21 J-21 J-21	IC701 IC702 IC800 IC900	C-32 I-28 D-26 (CND) ····· C-5 (E) ····· H-5
D709 D710 D711 D712 D713	J-21 I-20 I-20 J-19	IC901 IC902 IC950	(AEP, WG, UK) C-1 C-17 C-17 (E) ······ H-5
D714 D715 D716 D717 D718 D719 D720 D721 D722 D723 D724 D725 D750 D751 D755 D755 D755 D756 D755 D756 D757 D758 D800 D801 D802	J-19 K-20 K-19 K-18 K-17 K-16 K-15 B-34 I-15 I-15 I-29 B-34 D-32 (F410R) ···· K-20 (F410R) ···· K-20 A-20 B-35 I-21 B-34 E-26 D-24 D-24 D-24	0101 0102 0500 0501 0502 0503 0604 0600 0601 0602 0603 0604 0700 0701 0702 0703 0704 0705 0706	$\begin{array}{cccccccccccccccccccccccccccccccccccc$
D900 D901 D902 D903 D904 D905 D906 D907 D908 D907 D908 D909	D-22 E-17 E-17 E-17 D-21 C-20 D-20 C-20 (CND) ····· B-5 (E) ····· G-5 (AEP, WG, UK) B-11 (CND) ···· B-4 (E) ····· H-4 (AEP, WG, UK) B-10	0710 0711 0712 0713 0714 0715 0716 0717 0750 0751 0800 0900 0901	(F410R) ···· J-21 (F410R) ···· J-21 I-20 I-20 I-19 I-19 I-18 B-35 B-35 B-35 B-34 C-26 D-19 D-20

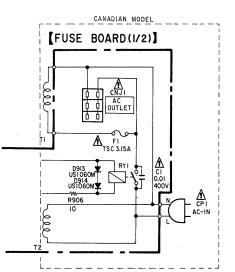
US1060M HZS6A1L

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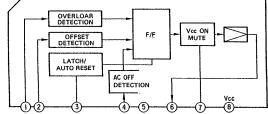
- 4-4. PRINTED WIRING BOARDS
  - See page 8 for Circuit Boards Location and Semiconductor Lead Layouts.
  - See apge 9 for Semiconductor Location.



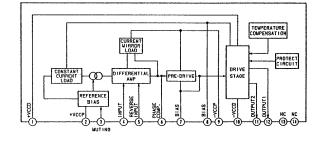




E	number specified.
 -	The components identi- fied by mark A or dot- ted line with mark A are critical for safety. Replace only with part
D	WG: West Germany
	tion torerances. • Signal path. □> : PHONO • abbreviation
С	no mark: PHONO • Voltages are taken with a VOM. (Input impedance 50KΩ) Voltage variations may be noted due to normal produc-
	<ul> <li>Voltage are dc with respect to ground under no signal conditions.</li> </ul>
В	<pre>specified.</pre>
	<ul> <li>50WV or less are not indicated except for electrolytic and tantalums.</li> <li>All resistors are in Ω and ¼ W or less unless otherwise</li> </ul>
A	- All capacitors are in $\mu F$ unless otherwise noted. pF: $\mu  \mu F$



IC501, IC601 UPC1298



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# **SECTION 5 EXPLODED VIEWS**

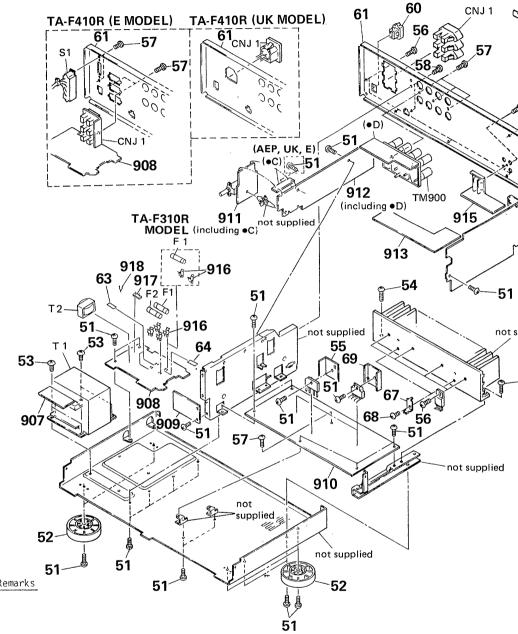


- The mechanical parts with no reference number in the exploded views are not supplied.
- The construction parts of an assembled part are indicated with a collation number in the remark column.
- Items marked "\*" are not stocked since they are seldom required for routine service. Some delay should be anticipated when ordering these items.
- 1. GENERAL (1)

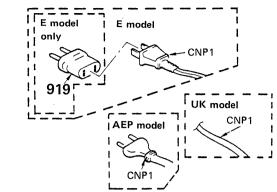
- Due to standardization, parts with part number suffix -XX and -X may be different from the parts specified in the components used on the set.
- Color Indication of Appearance Parts Example: (RED) ... KNOB, BALANCE (WHITE)
- 1 Cabinet's Color Parts' Color
- WG: West Germany model.
- The components identified by mark A or dotted line with mark A are critical for safety. Replace only with part number specified.
- Les composants identifiés par une marque 🕂 sont critiques pour la sécurité. Ne les remplacer que par une pièce portant le numéro spécifé.
- 14 TA-F310R 16 <sup>SW900</sup> 2 15 16 HILLIN HILLIN 13 a (●B) 903 .14 10 Ò 5 <sup>(•B)</sup> SW900 SW100-A .1900 10<sub>200</sub> 902 2 -904 N including • >VR Mt <sup>`</sup>%~—13 5 Ì 905 0 \_11 18 ncluding •A) 12 2 16 -6 5 ~17 ) 2100-4 200

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		1 J					
No.	Part No.	Description Reman	rks	No.	Part No.	Description	Remarks
1	3-703-685-21	SCREW (+BV 3X8)		15 16	4-929-294-11 4-864-307-00	CASE RING	
2	4-931-915-01 4-931-915-11	(F410R)PANEL, FRONT (F310R)PANEL, FRONT		17 18	4-908-848-01 4-908-848-01	PLATE, INDICATION EMBLEM, SONY	
3	X-4906-828-1 4-929-288-01	(F410R)KNOB (47) ASSY (F310R)KNOB (VOL 47)		901	*1-631-765-11 *1-631-777-11	(F410R)PC BOARD, LED (F310R)PC BOARD, VOL LED (S)	ł
4 5	7-685-534-19 4-916-746-11	SCREW +BTP 2.6X8 TYPE2 N-S KNOB (DIA. 21), ROUND		902 903	*1-631-759-11 *1-631-764-11		
6	X -4 885 - 954 - 1 X -4 885 - 955 - 1	(F410R)PANEL (BASE) ASSY (F310R)PANEL (BASE) ASSY		904	*A-4333-568-A *A-4333-569-A	(F410R:Canadian,AEP,UK,E) MOUNTED PCB, CONT	
7 8	7-682-548-04 4-931-902-01	SCREW +BVTT 3X8 (S) NUT (M12X1)			*A-4333-841-A		
9 10	4-916-729-01 4-928-635-01	(F410R)KNOB (DIA.29) SCREW, +BV (2.6X8) TAPPING		905 906	*1-631-771-11 *1-631-758-11	PC BOARD, SW (F310R)PC BOARD, SP PUSH	
11 12 13	*4-921-389-01 4-908-875-01 7-685-646-79	HOUSE KNOB, SQUARE SCREW +BVTP 3X8 TYPE2 N-S		SW100	-A 1-571-972-11	(F410R)SWITCH, ROTARY	
14	3-704-366-01	SCREW (CASE) (M3X8)		SW900 SW900	1 -571 -973 -11 1 -571 -971 -11	(F410R)SWITCH, ROTARY (SPEAKE (F310R)SWITCH, PUSH (2 KEY)(S	
				-20	)—		



2. GENERAL (2)



CNP1
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	No.	Part No.	Description	Remarks	No.	Part No.	Description
914	51 51	3-703-685-21 7-682-548-04	SCREW (+BV 3X8) SCREW +BVTT 3X8 (S)		911 912 913	*1-631-761-11 *1-631-760-11 *1-631-762-11	(F410R)PC BOARD, SP ROTE PC BOARD, SP TM PC BOARD, JOINT
	52	X -3304 -938-2 X -4885 -950 -1	(AEP,WG,UK)FOOT ASSY (Canadian,E)FOOT ASSY		914	*A-4333-558-A *A-4333-559-A	(Canadian,AEP,UK,E)MOUNTED PC (WG)MOUNTED PC
1	53 54	7-682-560-04 7-682-548-01	SCREW +BVTT 4X6 (S) SCREW +B 3X8			*A-4333-560-A	(F310R)MOUNTED PC
	55 56	*4-931-903-01 7-682-950-01	(F410R:AEP,WG)HEAT SINK (D1) SCREW +PSW 3X12		915 916	*1-631-768-11 *1-533-213-31	PC BOARD, TAPE2 HOLDER, FUSE
t supplied	57 58	7-685-646-79 7-682-547-09	SCREW +BVTP 3X8 TYPE2 N-S SCREW +BVTT 3X6 (S)		917 918	1-535-139-00 1-535-771-11	BASE POST TERMINAL
54	59	7-685-646-19	SCREW +BVTP 3X8		CNJ1 CNJ1	*1-526-751-00 *1-526-794-11	(UK)OUTLET, AC (AC OUTLET (AEP, WG)OUTLET, AC (AC OUTLET
U.	60	*3-703-244-00	(EXCEPT E)BUSHING (2104), COR	D	CNJ1 CNJ1	*1-540-042-11 *1-540-061-11	(E)OUTLET, AC (NONPOLAR) (AC (Canadian).OUTLET, AC(POLAR)(AC
	61	*4-931-917-31 *4-931-910-01 *4-931-917-01 *4-931-917-21 *4-931-917-41 *4-931-917-51	(WG)PANEL, BACK (F310R)PANEL, BACK (Canadian)PANEL, BACK (F410R:AEP)PANEL, BACK (WG)PANEL, BACK (E)PANEL, BACK		CP1 CP1 CP1 CP1	A. 1-558-686-11 A. 1-551-188-XX A. 1-555-750-00 A. 1-556-035-00	(Canadian)CORD, POWER (E)CORD, POWER (AEP,WG)CORD, POWER (UK)CORD, POWER
	62 63	3-703-571-00 3-701-948-17	(E)BUSHING (4516), CORD (E)LABEL (T2A), FUSE		F1 F1	▲ .1-532-203-11 ▲ .1-532-285-11 ▲ .1-532-286-11 ▲ .1-532-286-11	(E)FUSE, TIME-LAG T2.OA (F310R)FUSE, TIME-LAG T1.25/ (F410R:AEP,WG,UK)FUSE, TIME-L (Canadian)FUSE, GLASS TUBE T5
	64	3-701-946-25 3-701-947-12	(Canadian)LABEL (3.15A 125V), (F310R)LABEL (T1.2A), FUSE		F2 F2	▲ .1-532-203-11 ▲ .1-532-286-11	(E)FUSE, TIME-LAG T2. (AEP,WG,UK)FUSE, TIME-LAG T2
	65 66 67 69	7-621-849-00 3-706-165-00 *4-929-285-01 *4-928-442-11	SCREW, TAPPING SCREW BRACKET (TR) (F310R)HEAT SINK (S)		SW901	0 1-571-973-11 0 1-571-971-11	(F410R)SWITCH, ROTARY (SPEAKE (F310R)SWITCH, PUSH (2 KEY)(S
	907 908 909	*1-631-763-11 *1-631-770-11 1-631-767-11	(Canadian,WG,UK,E)PC BOARD, T PC BOARD, FUSE PC BOARD, SEALED	RANS	T1 T1	▲ .1 -449-743-11 ▲ .1 -449-744-11 ▲ .1 -449-745-11 ▲ .1 -449-745-11 ▲ .1 -449-746-11	(F310R)TRANSFORMER, P4 (F410R:AEP,WG)TRANSFORMER, P4 (Canadian)TRANSFORMER, P4 (UK)TRANSFORMER, P4
	910	*A-4333-541 -A *A-4333-542 -A *A-4333-543 -A *A-4333-544 -A *A-4333-544 -A *A-4333-545 -A *A-4333-546 -A	(Canadian)MOUNTED PCB, AMPLI (F410R:AEP)MOUNTED PCB, AMPLI (WG)MOUNTED PCB, AMPLI (UK)MOUNTED PCB, AMPLI (E)MOUNTED PCB, AMPLI (F310R)MOUNTED PCB, AMPLI	IF IER IF IER IF IER IF IER	T1 T2 T2 T2	<ul> <li>.1 ~449-747-11             </li> <li>.1 ~449-296-11             </li> <li>.1 ~449-299-11             </li> <li>.1 ~449-297-11             </li> <li>.1 ~537-227-11         </li> </ul>	(E)TRANSFORMER, POWEF (Canadian)TRANSFORMER, POWEF (E)TRANSFORMER, POWEF (AEP,WG,UK)TRANSFORMER, POWEF (AEP)TRANSFORMER, POWEF
						0 1-537-228-11	(Canadian, WG, UK, E)TERMINAL BO

Note:	Note:
TM900 1-537-227-11	(AEP)TERMINAL BOARD (SP)
TM900 1-537-228-11	(Canadian,WG,UK,E)TERMINAL BOARD (SP)
T2 ▲.1-449-296-11	(Canadian)TRANSFORMER, POWER
T2 ▲.1-449-299-11	(E)TRANSFORMER, POWER
T2 ▲.1-449-297-11	(AEP,WG,UK)TRANSFORMER, POWER
TI       A. 1-449-743-11         TI       A. 1-449-744-11         TI       A. 1-449-745-11         TI       A. 1-449-745-11         TI       A. 1-449-746-11         TI       A. 1-449-747-11	(F310R)TRANSFORMER, POWER (F410R:AEP,WG)TRANSFORMER, POWER (Canadian)TRANSFORMER, POWER (UK)TRANSFORMER, POWER (E)TRANSFORMER, POWER
SW900 1-571-973-11	(F410R)SWITCH, ROTARY (SPEAKER)
SW900 1-571-971-11	(F310R)SWITCH, PUSH (2 KEY)(SPEAKER)
F2 A.1-532-203-11	(E)FUSE, TIME-LAG T2.0A
F2 A.1-532-286-11	(AEP,WG,UK)FUSE, TIME-LAG T2.5A
F1 ▲.1-532-203-11	(E)FUSE, TIME-LAG T2.0A
F1 ▲.1-532-285-11	(F310R)FUSE, TIME-LAG T1.25A
F1 ▲.1-532-286-11	(F410R:AEP,WG,UK)FUSE, TIME-LAG T2.5A
F1 ▲.1-532-745-11	(Canadian)FUSE, GLASS TUBE TSC3.15A
CP1 A. 1-558-686-11	(Canadian)CORD, POWER
CP1 A. 1-551-188-XX	(E)CORD, POWER
CP1 A. 1-555-750-00	(AEP,WG)CORD, POWER
CP1 A. 1-556-035-00	(UK)CORD, POWER
CNJ1 *1-540-061-11	(AC OUTLET) (Canadian).OUTLET, AC(POLAR)(AC OUTLET)
CNJ1 *1-526-751-00	(UK)OUTLET, AC (AC OUTLET)
CNJ1 *1-526-794-11	(AEP,WG)OUTLET, AC (AC OUTLET)
CNJ1 *1-540-042-11	(E)OUTLET, AC (NONPOLAR)(3P)
915 *1-631-768-11	PC BOARD, TAPE2
916 *1-533-213-31	HOLDER, FUSE
917 1-535-139-00	BASE POST
918 1-535-771-11	TERMINAL
914 *A-4333-558-A	(Canadian,AEP,UK,E)MOUNTED PCB, FUNC
*A-4333-559-A	(WG)MOUNTED PCB, FUNC
*A-4333-560-A	(F310R)MOUNTED PCB, FUNC
912 *1-631-760-11	PC BOARD, SP TM
913 *1-631-762-11	PC BOARD, JOINT

Remarks

Note:	Note:
The components identi-	Les composants identifiés par
fied by mark A or dot-	une marque A sont critiques
ted line with mark A	pour la sécurité.
are critical for safety.	Ne les remplacer que par une
Replace only with part	pièce portant le numéro spéci-
number specified.	fié.

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# **SECTION 6 ELECTRICAL PARTS LIST**

#### NOTE:

- Due to standardization, replacements in the parts list may be different from the parts specified in . the diagrams or the components used on the set.
- Items marked " $\star$ " are not stocked since they are seldom required for routine service. Some delay should be anticipated when ordering these • items.
- If there are two or more same circuits in a set • such as a stereophonic machine, only typical circuit parts may be indicated and capacitors and resistors in other same circuits may be omitted.

Ref.No.	Part No.	Description
901	*1-631-765-11 *1-631-777-11	(F410R)PC BOARD, LED (F310R)PC BOARD, VOL LED
902	*1-631-759-11	PC BOARD, HP
903	*1-631-764-11	PC BOARD, SIRCS
904	*A-4333-568-A	(F410R:Canadian, AEP, UK, E)
	*A-4333-569-A *A-4333-841-A	MOUNTED PCB, CONT (F310R)MOUNTED PCB, CONT (WG)MOUNTED PCB, CONT
905	*1 -631 -771 -11	PC BOARD, SW
906	*1 -631 -758-11	(F310R)PC BOARD, SP PUSH
907	*1 -631 -763 -11	(Canadian,WG,UK,E)PC BOARD, TRANS
90 8	*1-631-770-11	PC BOARD, FUSE
90 9	1-631-767-11	PC BOARD, SEALED
910	*A-4333-541-A *A-4333-542-A *A-4333-543-A *A-4333-544-A *A-4333-545-A *A-4333-546-A	(Canadian)MOUNTED PCB, AMPLIFIER (F410R:AEP)MOUNTED PCB, AMPLIFIER (WG)MOUNTED PCB, AMPLIFIER (UK)MOUNTED PCB, AMPLIFIER (E)MOUNTED PCB, AMPLIFIER (F310R)MOUNTED PCB, AMPLIFIER
91 1	*1-631-761-11	(F410R)PC BOARD, SP ROTE
91 2	*1-631-760-11	PC BOARD, SP TM
91 3	*1-631-762-11	PC BOARD, JOINT
914	*A-4333-558-A *A-4333-559-A *A-4333-560-A	(Canadian,AEP,UK,E)MOUNTED PCB, FUNC (WG)MOUNTED PCB, FUNC (F310R)MOUNTED PCB, FUNC
915	*1-631-768-11	PC BOARD, TAPE2
916	*1-533-213-31	HOLDER, FUSE
917	*1-535-139-00	BASE POST 22MM (10MM PITCH) 2P
918	*1-535-771-11	TERMINAL
919	▲.1-526-565-00	(E)····AC PLUG ADAPTOR
C1	▲.1-161-744-00	CERAMIC 0.01MF 400V
C101	1-162-286-31	(WG)CERAMIC 220PF 10% 50V
C102	1-162-286-31	(WG)CERAMIC 220PF 10% 50V
C103	1-162-286-31	(WG)CERAMIC 220PF 10% 50V
C104	1-162-286-31	(WG)CERAMIC 220PF 10% 50V
C105	1-162-286-31	(WG)CERAMIC 220PF 10% 50V
C106	1-162-286-31	(WG)CERAMIC 220PF 10% 50V
C107	1-162-286-31	(WG)CERAMIC 220PF 10% 50V
C108	1 -162 -2 84 -31	(WG)CERAMIC 150PF 10% 50V
C108	1 -162 -2 85 -31	(EXCEPT WG)CERAMIC 180PF 10% 50V
C109	1-162-282-31	(WG)CERAMIC 100PF 10% 50V
C110	1-123-875-11	ELECT 10MF 20% 50V
C111	1-124-477-11	ELECT 47MF 20% 16V
C112	1-162-284-31	(WG)CERAMIC 150PF 10% 50V
C112	1-162-282-31	(EXCEPT WG)CERAMIC 100PF 10% 50V

CAPACITORS:

MF: μF, PF: μμF. RESISTORS

All resistors are in ohms.
F: nonflammable

COILS

- MMH: mH, UH: μH
- SEMICONDUCTORS In each case, U:  $\mu$ , for example: UA...:  $\mu$ A..., UPA...:  $\mu$ PA..., UPC...:  $\mu$ PC, UPD...:  $\mu$ PD...
- .

The components identified by mark A or dotted line with mark A are critical for safety. Replace only with part number specified.

Les composants identifiés par une marque A sont critiques pour la sécurité.

Ne les remplacer que par une pièce portant le numéro spécifié.

WG: West Germany model

st Germany	y model				
Ref.No.	Part No.	Description			
C113	1-130-480-00	MYLAR	0.0056MF	5%	50V
C114	1-130-473-00	MYLAR	0.0015MF	5%	50V
C115	1-124-902-00	ELECT	0.47MF	20%	50V
C116	1-124-472-11	ELECT	470MF	20%	10V
C117	1-136-157-00	(WG)FILM	0.022MF	5%	50V
C150	1-124-925-11	(F31OR)EL	ECT 2.2MF	20%	50V
C201	1-162-286-31	(WG)CERAM	IC 220PF	10%	50V
C202	1 -162 -2 86 -31	(WG)CERAM	IC 220PF	10%	50V
C203	1 -162 -2 86 -31	(WG)CERAM		10%	50V
C204	1 -162 -2 86 -31	(WG)CERAM		10%	50V
C205	1 -162 -2 86 -31	(WG)CERAM	IC 220PF	10%	50V
C206	1 -162 -2 86 -31	(WG)CERAM		10%	50V
C207	1 -162 -2 86 -31	(WG)CERAM		10%	50V
C208 C208	1 -162 -2 84 -31 1 -162 -2 85 -31	(WG)CERAM (Canadian,AEM CERAM	P,UK,E)	10% 10%	50V 50V
C209	1-162-2&-31	(WG)CERAM	IC 100PF	10%	50V
C210	1-123-875-11	ELECT	10MF	20%	50V
C211	1-124-477-11	ELECT	47MF	20%	16V
C212 C212	1-162-284-31 1-162-282-31	(WG)CERAM (Canadian,AER CERAM	P,UK,E)	10% 10%	50V 50V
C213	1 -130 -4 80 -00	MYLAR	0.0056MF	5%	50V
C214	1 -130 -473 -00	MYLAR	0.0015MF	5%	50V
C215	1 -124 -902 -00	ELECT	0.47MF	20%	50V
C216	1 -124 -472 -11	ELECT	470MF	20%	10V
C217	1 -136 -157 -00	(WG)FILM	0.022MF	5%	50V
C301	1 -130 -4 81 -00	MYLAR	0.0068MF	10%	50V
C302	1-130-021-00	MYLAR	0.0018MF	10%	50V
C303	1-136-159-00	FILM	0.033MF	5%	50V
C304	1-130-479-00	MYLAR	0.0047MF	10%	50V
C401	1 -130 -4 81 -00	MYLAR	0.0068MF	10%	50V
C402	1 -130 -021 -00	MYLAR	0.0018MF	10%	50V
C403	1 -136 -159 -00	FILM	0.033MF	5%	50V
C404	1-130-479-00	MYLAR	0.0047MF	10%	50V
C500	1-124-927-11	ELECT	4.7MF	20%	50V
C501	1-124-927-11	ELECT	4.7MF	20%	50V
C502	1-124-478-11	ELECT	100MF	20%	25V
C503	1-101-804-00	CERAMIC	10PF	5%	500V
C504	1-136-163-00	FILM	0.068MF	5%	50V
C505	1-124-477-11	ELECT	47MF	20%	16V
C506	1-136-163-00	FILM	0.068MF	5%	50V
C507	1-136-163-00	FILM	0.068MF	5%	50V
C509	1-136-153-00	(WG)FILM	0.01MF	5%	50V
C510	1-136-153-00	(WG)FILM	0.01MF	5%	50V

C511

1-136-157-00 (WG)...FILM

0.022MF

5%

50V

Ref.No.	Part No.	Description				Ref.No.	Part No.	Description			
C600 C601	1-124-927-11 1-124-927-11	ELECT ELECT	4.7MF 4.7MF	20% 20%	50V 50V	C 905	1-124-916-11	(Canadian,UK, ELE		20%	63V
C602	1-124-478-11	ELECT	100MF	20%	25V	C 905	1-126-233-11	(AEP,WG)ELE		20%	50V
C603 C604	1-101-804-00 1-136-163-00	CERAMIC FILM	10PF 0.068MF	5% 5%	500V 50V	C 906	1-124-914-11	(Canadian,UK,		20%	63V
C605	1-124-477-11	ELECT	47MF	20%	16V	C 906	1-126-233-11	(AEP,UK)ELE		20%	50V
C606 C607 C609	1-136-163-00 1-136-163-00 1-136-153-00	FILM FILM (WG)FILM	0.068MF 0.068MF 0.01MF	5% 5% 5%	50V 50V 50V	C 907 C 907	1-124-914-11 1-126-233-11	(Canadian,UK, ELE (AEP,WG)ELE	CT 4.7MF	20% 20%	63V 50V
C610 C611 C700	1 -136 -153 -00 1 -136 -157 -00 1 -162 -2 84 -31	(WG)FILM (WG)FILM CERAMIC	0.01MF 0.022MF 150PF	5% 5% 10%	50V 50V 50V	C 90 8 C 90 9 C 91 0	1 -102 -3 94 -11 1 -102 -3 94 -11 1 -124 -557 -11	CERAMIC	0.01MF 0.01MF 1000MF	20%	250V 250V 25V
C701 C702 C703	1 -162 -2 84 -31 1 -164 -097 -11 1 -161 -494 -00	CERAMIC CERAMIC CERAMIC	150PF 0.022MF 0.022MF	10% 30%	50V 50V 25V	C911 C912 C913	1-124-557-11 1-126-103-11 1-126-103-11	ELECT	1000MF 470MF 470MF	20% 20% 20%	25V 16V 16V
C704 C706 C707	1 -130 -471 -00 1 -136 -157 -00 1 -124 -473 -11	MYLAR FILM ELECT	0.001MF 0.022MF 1000MF	5% 5% 20%	50V 50V 10V	C 91 4 C 91 5 C 91 6	1-136-153-00 1-124-480-11 1-123-875-11	ELECT	0.01MF 470MF 10MF	5% 20% 20%	50V 25V 50V
C708 C709 C711	1-164-097-11 1-124-446-11 1-161-379-00	CERAMIC ELECT CERAMIC	0.022MF 47MF 0.01MF	20% 20%	50V 10V 16V	C 91 7 C 920 C 950	1-124-927-11 1-136-157-00 1-124-499-11	(E)ELECT (WG)FILM ELECT	4.7MF 0.022MF 1MF	20% 5% 20%	50V 50V 50V
C712 C713 C714	1-161-379-00 1-161-379-00 1-136-164-00	CERAMIC CERAMIC FILM	0.01MF 0.01MF 0.082MF	20% 20% 5%	16V 16V 50V	C 951 CNJ1 CNJ1	1-136-175-00 *1-526-751-11 *1-526-794-11	(WG)FILM (UK)0U (AEP,WG)0U	ITLET, AC (/	AC OUTL	ET)
C715 C716 C750	1-136-164-00 1-124-768-11 1-123-875-11	(WG)FILM ELECT ELECT	0.082MF 4.7MF 10MF	5% 20% 20%	50V 50V 50V	CNJ1 CNJ1	*1-540-042-11 *1-540-061-11	(E)0U (Canadian)		(AC 0	UTLET) )
C751 C752 C753	1-123-875-11 1-136-159-00 1-136-159-00	ELECT FILM FILM	10MF 0.033MF 0.033MF	20% 5% 5%	50V 50V 50V	CNJ70	0*1-564-338-00 0*1-561-651-00 1 1-562-087-00	PIN, CONNECTO SOCKET, CONNE SOCKET, CONNE	CTOR 7P		
C754 C800 C801	1-136-159-00 1-123-875-11 1-124-925-11	FILM ELECT ELECT	0.033MF 10MF 2.2MF	5% 20% 20%	50V 50V 50V	CNJ70 CNJ71	2*1-568-648-11 3 1-568-646-11 0 1-566-213-11 0*1-568-649-11	SOCKET, CONNE SOCKET, CONNE PIN, CONNECTO (F310R)SOC	CTOR (PC BO R 4P (CONTR	ROLSO	UT)
C 802 C 803 C 804	1 -126-176-11 1 -123-875-11 1 -126-101-11	ELECT ELECT ELECT	220MF 10MF 100MF	20% 20% 20%	6.3V 50V 16V	CNP50 CNP60	0*1-564-505-11 0*1-564-505-11 0*1-565-366-11	PLUG, CONNECT PLUG, CONNECT PIN, CONNECTO	OR 2P OR 2P		ı
C 900 C 900	1-125-474-11 1-125-536-11	(E)EL (F410R:AEP,W	IG)	20%	567	CNP70	1 1-568-739-11	PIN, CONNECTO	R (PC BOARI		
C 900	1-125-574-11	(Canadian,UK		20% 20%	50V 56V		2*1-568-647-11 3 1-568-645-11	PIN, CONNECTO lin, Connecto		D) 15P	
C 900	1-126-256-11	EL (F310R)EL	ECT 4700MF	20%	35V		4*1-564-505-11 0*1-564-339-00	PLUG, CONNECT PIN, CONNECTO			
C 901 C 901	1-125-474-11 1-125-536-11	(E)EL (F410R:AEP,W EL	G)	20% 20%	56V 50V	CNP75	0*1-564-505-11 0*1-508-693-00	PLUG, CONNECT (F310R)CON	OR 2P	5P	
C 901	1-125-574-11	(Canadian,UK EL	)	20%	56V	CP1 🥂	\.1-558-686-11 \.1-551-188-XX	(Canadian) (E)			
C 901	1-126-256-11	(F310R)EL		20%	35V	CP1 /	\. 1-555-750-00 \. 1-556-035-00	(AEP,WG) (UK)			
C 902	1-124-637-11 1-124-921-11	(F410R:AEP,W EL (Canadian,UK	ECT 1000MF	20%	50V	D501	8-719-815-85	DIODE 151585			
C 902 C 902	1-126-104-11	(F310R)EL	ECT 470MF	20% 20%	63V 35V	D502 D601	8-719-815-85 8-719-815-85	DIODE 151585 DIODE 151585			
C 903	1-124-921-11	(Canadian,UK		20%	551	D602 D700	8-719-815-85 8-719-914-12	DIODE 1S1585 DIODE HZ4BLL			
C 903	1-124-637-11	EL (F410R:AEP,W	ÉCT 470MF	20%	63V	D701	8-719-000-26	DIODE US1060M			
C 903	1-126-104-11	ÉL (F310R)EL	ECT 1000MF	20% 20%	50V 35V	D702 D703	8-719-200-77 8-719-200-77	DIODE 10E2N DIODE 10E2N			
C 904	1-124-916-11	(Canadian,UK				D704 D705	8-719-303-00 8-719-000-26	DIODE SEL2510 DIODE US1060M			
C 904	1-126-233-11	EL (AEP,WG)EL		20% 20%	63V 50V						
						Th fie teo are Re	ote: ne components id d by mark A or d line with mark e critical for safet eplace only with imber specified.	dot-une mai ( A pour la s y. Ne les r	posants ider rque A sont écurité. emplacer qu rtant le num	critiqu e par u	ne

e:	Note:
components identi-	Les composants identifiés par
by mark A or dot-	une marque A sont critiques
line with mark A	pour la sécurité.
critical for safety.	Ne les remplacer que par une
lace only with part	pièce portant le numéro spéci-
ober specified.	fié.

Ref.No.	Part No.	Description	Ref.No.	Part No.	Description
D706 D707 D708	8-719-000-26	DIODE US1060M DIODE US1060M DIODE US1060M	IC601 IC700	8-759-109-06	IC M50761-258P
D709 D710 D711	8-719-000-26	DIODE US1060M DIODE US1060M DIODE US1060M	IC 800	8-749-920-83 8-759-111-68 8-759-604-29	IC UPC1237HA
D712 D713 D714	8-719-000-26	DIODE USIO6OM DIODE USIO6OM DIODE USIO6OM	IC 902	8-759-982-10 8-759-604-49 8-759-604-33	IC RC7809FA IC M5F7909 (E)IC M5F7812
D715 D716 D717	8-719-312-31	DIODE SEL1515C-CD (TAPE 2/DAT) DIODE SEL1515C-CD (TAPE) DIODE SEL1515C-CD (VIDEO/AUX)	J101		JACK, PIN 6P (PHONO,TUNER,CD) JACK, PIN 6P (VIDEO/AUX,TAPE 1) JACK, PIN 4P (TAPE 2/DAT) JACK, LARGE TYPE
D71 8 D71 9 D720	8-719-312-31	DIODE SEL1515C-CD (CD) DIODE SEL1515C-CD (TUNER) DIODE SEL1515C-CD (PHONO)	L500	*1-420-872-00	COIL, AIR CORE 1.80H COIL, AIR CORE 1.80H
D721 D722 D723	8-719-304-14	DIODE HZS6A1L DIODE SEL2510W (SOURCE DIRECT) DIODE SEL2510W (SOURCE DIRECT)	Q101 Q102 Q500	8-729-806-34	(F310R)TRANSISTOR DTA124ES (F310R)TRANSISTOR 2SC3400 TRANSISTOR 2SC3622AL
D724 D725 D750	8-719-000-26	DIODE SEL2210S (STAND BY) DIODE US1060M DIODE US1060M	Q501 Q502 Q503	8-729-321-55	TRANSISTOR 2SC2785HFE TRANSISTOR 2SC4386-OPY-LF TRANSISTOR 2SA1671-OPY-LF
D751 D752 D753	8-719-000-26	(F410R)DIODE US1060M (F410R)DIODE US1060M (F410R)DIODE US1060M	Q504 Q600 Q601	8-729-107-98	TRANSISTOR 2SC1841PA TRANSISTOR 2SC3622AL TRANSISTOR 2SC2785HFE
D754 D755 D756	8-719-000-26	(F410R)DIODE US1060M (F410R)DIODE US1060M DIODE US1060M	Q602 Q603 Q604	8-729-321-56	TRANSISTOR 2SC4386-OPY-LF TRANSISTOR 2SA1671-OPY-LF TRANSISTOR 2SC1841PA
D757 D758 D800	8-71 9-200-77 8-71 9-000-26 8-71 9-200-77	DIODE US1060M	Q700 Q701 Q702	8-729-119-78	TRANSISTOR 2SC2785HFE TRANSISTOR 2SC2785HFE TRANSISTOR 2SC2785HFE
D 801 D 802		DIODE US1060M DIODE US1060M	Q703 Q704 Q705	8-729-900-63	TRANSISTOR 2SC2785HFE TRANSISTOR DTA124ES TRANSISTOR 2SC2785HFE
D 900 D 900	8-719-312-09	(F410R)DIODE RBV-602-01 (F310R)DIODE RBA-402	0706 0707	8-729-119-78 8-729-900-63	TRANSISTOR 2SC2785HFE TRANSISTOR DTA124ES
D 901 D 902 D 903	8-719-200-77 8-719-200-77 8-719-200-77	DIODE 10E2N	Q708 Q709 Q710	8-729-900-63	TRANSISTOR DTA124ES TRANSISTOR DTA124ES (F410R)TRANSISTOR DTA124ES
D 904 D 905 D 906	8-71 9-200-77 8-71 9-200-77 8-71 9-200-77	DIODE 10E2N	Q711 Q712	8-729-900-63 8-729-900-63	(F410R)TRANSISTOR DTA124ES TRANSISTOR DTA124ES
D 90 7 D 90 8	8-719-200-77 8-719-200-77	DIODE 10E2N DIODE 10E2N DIODE 10E2N	Q713 Q714	8-729-900-63 8-729-806-34	TRANSISTOR DIA124ES TRANSISTOR DTA124ES TRANSISTOR 2SC3400
D 90 9	8-719-511-40 8-719-000-26	DIODE SIVB40 DIODE USIO60M	Q715 Q716 Q717	8-729-111-29 8-729-802-22 8-729-119-76	TRANSISTOR 2SD1388 TRANSISTOR 2SB1014 TRANSISTOR 2SA1175HFE
D914 F1 🛆 .	8-719-000-26 1-532-203-11	DIODE US1060M (E)FUSE, TIME-LAG T2.0A	0750 0751	8-729-900-63 8-729-900-63	TRANSISTOR DTA124ES TRANSISTOR DTA124ES
	.1-532-285-11 .1-532-286-11	(F310R)FUSE, TIME-LAG T1.25A (F410R:AEP,WG,UK) FUSE, TIME-LAG T2.5A	0 900 0 900	8-729-900-63 8-729-808-76	TRANSISTOR DTA124ES TRANSISTOR 2SD1761E
	.1-532-745-11	(Canadian)FUSE, GLASS TUBE TSC3.15A	Q901	8-729-920-91	TRANSISTOR 2SB1187F
F2 🚠	.1-532-203-11 .1-532-286-11	(E)FUSE, TIME-LAG T2.0A (AEP,WG,UK)FUSE, TIME-LAG T2.5A	R101 R102 R103	1-249-409-11 1-249-417-11 1-249-409-11	(WG)CARBON         220         5%         1/4W           CARBON         1K         5%         1/4W           (WG)CARBON         220         5%         1/4W
	8-759-600-02 8-759-800-37 8-759-109-06	IC M5218L (F310R)IC LC4066BH IC UPC1298V	R104 R105 R106	1-249-417-11 1-249-409-11 1-249-409-11	CARBON 1K 5% 1/4W (WG)CARBON 220 5% 1/4W (WG)CARBON 220 5% 1/4W

Note:	Note:
The components identi-	Les composants identifiés par
fied by mark A or dot-	une marque <u>A</u> sont critiques
ted line with mark A	pour la sécurité.
are critical for safety.	Ne les remplacer que par une
Replace only with part	pièce portant le numéro spéci-
number specified.	fié.

Ref.No.	Part No.	Description	Ref.No.	Part No.	Description	
R107 R108 R109	1 -249-409-11 1 -249-41 8-11 1 -249-441 -11	(WG)CARBON 220 5% 1/4W CARBON 1.2K 5% 1/4W CARBON 100K 5% 1/4W	R505 R506 R507	1-249-441-11 1-249-431-11 1-249-419-11	CARBON CARBON CARBON	100K 5% 1/4W 15K 5% 1/4W 1.5K 5% 1/4W
R110 R111 R112	1-249-418-11 1-249-441-11 1-249-416-11	(WG)CARBON 1.2K 5% 1/4W CARBON 100K 5% 1/4W CARBON &20 5% 1/4W	R509 🔬	1-249-423-11 .1-247-688-11 .1-247-688-11	CARBON CARBON CARBON	3.3K 5% 1/4W 10 5% 1/4W F 10 5% 1/4W F
R113 R114 R115	1-247-897-11 1-249-437-11 1-249-441-11	CARBON 560K 5% 1/4W CARBON 47K 5% 1/4W CARBON 100K 5% 1/4W	R512 🚠	.1-216-361-00 .1-216-361-00	METAL OXIDE	0.22 5% 2W F 0.22 5% 2W F
R116 R117 R118	1-249-409-11 1-249-405-11 1-249-405-11	CARBON 220 5% 1/4W CARBON 100 5% 1/4W CARBON 100 5% 1/4W	R513 R513 R513	1-247-871-11 1-249-423-11 1-249-430-11	(Canadian,UK, CAR (F31OR)CAR (F41OR:AEP,WG	BON 47K 5% 1/4W BON 3.3K 5% 1/4W
R119 R120 R150	1-249-405-11 1-249-405-11 1-249-441-11	(F310R)CARBON 22K 5% 1/4W (F310R)CARBON 22K 5% 1/4W (F310R)CARBON 100K 5% 1/4W	R514 R515 R516	1-247-727-11 1-249-437-11 1-247-727-11	CAR CARBON CARBON CARBON	BON 12K 5% 1/4W 10 5% 1/2W 47K 5% 1/4W 10 5% 1/2W
R201 R202 R203	1-249-409-11 1-249-417-11 1-249-409-11	(WG)CARBON 220 5% 1/4W CARBON 1K 5% 1/4W (WG)CARBON 220 5% 1/4W	R516 R517 R518 R519	1-247-727-11 1-247-727-11 1-247-727-11 1-247-704-11	(WG)CARBON (WG)CARBON CARBON	1 10 5% 1/2W
R204 R205 R206	1-249-417-11 1-249-409-11 1-249-409-11	CARBON 1K 5% 1/4W (WG)CARBON 220 5% 1/4W (WG)CARBON 220 5% 1/4W	R520 R520	1-215-867-11 1-216-430-11	(Canadian,UK,	E) TAL OXIDE 470 5% W F
R207 R208 R209	1 -249-409-11 1 -249-41 8-11 1 -249-441 -11	(WG)CARBON 220 5% 1/4W CARBON 1.2K 5% 1/4W CARBON 100K 5% 1/4W	R521 R522 R522 R523	1-216-361-00 1-216-361-00 1-249-423-11		TAL OXIDE 0.22 5% 2W F
R210 R211 R212	1-249-418-11 1-249-441-11 1-249-416-11	(WG)CARBON 1.2K 5% 1/4W CARBON 100K 5% 1/4W CARBON &20 5% 1/4W	R600 R601 R602	1-249-417-11 1-249-417-11 1-249-417-11 1-249-423-11	CARBON CARBON CARBON CARBON	1K 5% 1/4W 1K 5% 1/4W 3.3K 5% 1/4W
R213 R214 R215	1-247-897-11 1-249-437-11 1-249-441-11	CARBON 560K 5% 1/4W CARBON 47K 5% 1/4W CARBON 100K 5% 1/4W	R603 R604 R604	1-249-441-11 1-247-711-11 1-249-416-11	CARBON	100K 5% 1/4W CARBON 680 5% 1/4W CARBON 820 5% 1/4W
R216 R217 R218	1-249-409-11 1-249-405-11 1-249-405-11	CARBON 220 5% 1/4W CARBON 100 5% 1/4W CARBON 100 5% 1/4W	R604 R604 <u>∧</u>	1-249-418-11 .1-249-415-11	(F310R)	CARBON 1.2K 5% 1/4W CARBON 680 5% 1/4W F
R301 R302 R303	1-247-903-00 1-249-421-11 1-249-426-11	CARBON IM 5% 1/4W	R605 R606 R607	1 -249-441 -11 1 -249-431 -11 1 -249-419-11	CARBON CARBON CARBON	100K 5% 1/4W 15K 5% 1/4W 1.5K 5% 1/4W
R304 R305 R306	1-247-903-00 1-247-852-11		R609 <u>A</u> R610 <u>A</u>	1-249-423-11 .1-247-688-11 .1-247-688-11	CARBON CARBON CARBON	3.3K 5% 1/4W 10 5% 1/4W F 10 5% 1/4W F
R307 R308	1 -249-436-11 1 -249-437-11	CARBON 39K 5% 1/4W CARBON 47K 5% 1/4W	R611 🛕 R612 🛕	.1-216-361-00 .1-216-361-00	METAL OXIDE METAL OXIDE	0.22 5% 2W F 0.22 5% 2W F
R401 R402	1-247-903-00 1-249-421-11	CARBON 1M 5% 1/4W CARBON 2.2K 5% 1/4W	R613 R613	1-249-430-11 1-247-871-11	(F41OR:AEP,WG CAR (Canadian,UK,	BON 12K 5% 1/4W E)
R403 R404	1-249-426-11 1-247-903-00	CARBON 5.6K 5% 1/4W CARBON 1M 5% 1/4W	R613	1-249-423-11	CAR (F310R)CAR	BON 3.3K 5% 1/4W
R405 R406 R407	1-247-852-11 1-247-870-11 1-249-436-11	CARBON 7.5K 5% 1/4W CARBON 43K 5% 1/4W CARBON 39K 5% 1/4W	R614 R615 R616	1-247-727-11 1-249-438-11 1-247-727-11	CARBON CARBON CARBON	10 5% 1/2W 56K 5% 1/4W 10 5% 1/2W
R408 R500 R501	1-249-437-11 1-249-417-11 1-249-417-11	CARBON 47K 5% 1/4W CARBON 1K 5% 1/4W CARBON 1K 5% 1/4W	R617 R618 R619 <u>∧</u>	1-247-727-11 1-247-727-11 .1-247-704-11	(WG)CARBON (WG)CARBON CARBON	
R502 R503	1-249-423-11 1-249-441-11	CARBON 3.3K 5% 1/4W CARBON 100K 5% 1/4W		.1-215-867-11		TAL OXIDE 470 5% 1W F
R504 R504 <u>♪</u> R504 R504	1-247-711-11 1-249-415-11 1-249-416-11 1-249-416-11 1-249-418-11	(UK,E)CARBON 680 5% 1/4W (Canadian)CARBON 680 5% 1/4W F (F410R:AEP,WG)CARBON 820 5% 1/4W (F310R)CARBON 1.2K 5% 1/4W	R621 ▲ R622 ▲	.1-216-430-11 .1-216-361-00 .1-216-361-00 1-249-423-11		TAL OXIDE 390 5% 1W F AL OXIDE 0.22 5% 2W F AL OXIDE 0.22 5% 2W F 3.3K 5% 1/4W
	Note: The component fied by mark ted line with n are critical for s Replace only w number specifie	or dot- nark A pour la sécurité. afety. Ne les remplacer que par une vith part pièce portant le numéro spéci-	R700 R701 R702	1-249-423-11 1-247-903-00 1-249-417-11	CARBON CARBON CARBON	3.3K 5% 1/4W 1M 5% 1/4W 1K 5% 1/4W

Ref.No.	Part No.	Description	Ref.No. Part No. Description
R703	1 -249-441 -11	CARBON 22K 5% 1/4W	R806 1-247-851-11 (F310R)CARBON 6.8K 5% 1/4W
R704	1 -249-433 -11		R806 1-249-429-11 (F410R:AEP,WG)
R705	1 -249-429-11		CARBON 10K 5% 1/4W
R706	1-249-441-11	CARBON 100K 5% 1/4W	R&O6 1-249-430-11 (Canadian,UK,E)
R707	1-249-433-11	CARBON 22K 5% 1/4W	CARBON 12K 5% 1/4W
R708	1-249-417-11	CARBON 1K 5% 1/4W	R900 A.1-249-455-11 CARBON 4.7 5% 1/4W F
R709	1-249-393-11	CARBON 10 5% 1/4W	R901 A.1-249-455-11 CARBON 4.7 5% 1/4W F
R710	1-249-429-11	CARBON 10K 5% 1/4W	R902 A.1-212-942-00 (F310R)FUSIBLE 2.2 5% 1/2W F
R711	1-249-417-11	CARBON 1K 5% 1/4W	R902 A.1-217-473-00 (F410R)FUSIBLE 2.2 5% IW F
R712	1-249-429-11	CARBON 10K 5% 1/4W	R903 A.1-212-942-00 (F310R)FUSIBLE 2.2 5% 1/2W F
R713	1-249-429-11	CARBON 10K 5% 1/4W	R903 A.1-217-473-00 (F410R)FUSIBLE 2.2 5% 1W F
R714	1-249-433-11	CARBON 22K 5% 1/4W	R904 1-249-417-11 CARBON 1K 5% 1/4W
R715 R716 R717	1-249-433-11 1-249-433-11 1-249-433-11	CARBON 22K 5% 1/4W CARBON 22K 5% 1/4W CARBON 22K 5% 1/4W	R905 1-249-417-11 CARBON 1K 5% 1/4W R906 1-246-447-11 (UK)CARBON 82 5% 1/4W
R71 8	1-249-433-11	CARBON 22K 5% 1/4W	R906 1-247-688-11 (Canadian)CARBON 10 5% 1/4W
R71 9	1-249-433-11	CARBON 22K 5% 1/4W	R906 1-247-698-11 (AEP,WG)CARBON 68 5% 1/4W
R720	1-249-433-11	CARBON 22K 5% 1/4W	R951 1-247-733-11 (WG)CARBON 33 5% 1/2W
R721	1-249-433-11	CARBON 22K 5% 1/4W	RV300 1-238-638-11 RES, VAR, CARBON 150K /150K (BALANCE)
R722	1-249-411-11	CARBON 330 5% 1/4W	RV301 1-238-639-11 RES, VAR 250K /250K (TREBLE)
R723	1-249-411-11	CARBON 330 5% 1/4W	RV302 1-238-640-11 RES, VAR, CARBON 520K /520K (BASS)
R724	1-249-411-11	CARBON 330 5% 1/4W	RV303 1-238-628-11 RES, VAR, CARBON (MOTOR)120KX2(VOLUME)
R725	1-249-411-11	CARBON 330 5% 1/4W	RV500 1-237-455-11 RES, ADJ, CARBON 500
R726	1-249-411-11	CARBON 330 5% 1/4W	RV600 1-237-455-11 RES, ADJ, CARBON 500
R727	1-249-411-11	CARBON 330 5% 1/4W	RY1 1-515-516-00 (AEP,WG,UK)RELAY
R728	1-249-429-11	CARBON 10K 5% 1/4W	RY1 1-515-617-11 (E)RELAY
R729	1-249-429-11	CARBON 10K 5% 1/4W	RY1 1-515-701-11 (Canadian)RELAY
R731 R732 R733	1-247-901-11 1-249-433-11 1-249-433-11	CARBON 820K 5% 1/4W CARBON 22K 5% 1/4W CARBON 22K 5% 1/4W	RY 800 1-515-501-00 (F410R)RELAY RY 800 1-515-533-11 (F310R)RELAY
R734	1-249-441-11	CARBON 100K 5% 1/4W	S1 1-571-515-11 (E)SWITCH, POWER VOLTAGE SELECTION (VOLTAGE SELECTOR)
R735	1-249-410-11	CARBON 270 5% 1/4W	SW100-A 1-571-972-11 (F410R)SWITCH, ROTARY
R736	1-249-416-11	CARBON 820 5% 1/4W	SW100-B 1-571-115-11 (F410R)SWITCH, SLIDE
R737	1-249-419-11	CARBON 1.5K 5% 1/4W	(REC OUT SELECTOR)
R739	1-249-423-11	CARBON 3.3K 5% 1/4W	SW301 1-571-828-11 SWITCH, PUSH (1 KEY)(SOURCE DIRECT)
R740	1-249-441-11	CARBON 100K 5% 1/4W	SW700 1-554-303-21 SWITCH, KEY BOARD (PHONO)
R742	1-249-423-11	CARBON 3.3K 5% 1/4W	SW701 1-554-303-21 SWITCH, KEY BOARD (TUNER)
R743	1-249-409-11	CARBON 220 5% 1/4W	SW702 1-554-303-21 SWITCH, KEY BOARD (CD)
R744	1-249-412-11	CARBON 390 5% 1/4W	SW703 1-554-303-21 SWITCH, KEY BOARD (VIDEO/AUX)
R746 \Lambda	.1-249-394-11 .1-249-394-11 1-249-433-11	CARBON 12 5% 1/4W F CARBON 12 5% 1/4W F (F410R)CARBON 22K 5% 1/4W	SW704 1-554-303-21 SWITCH, KEY BOARD (TAPE 1) SW705 1-554-303-21 SWITCH, KEY BOARD (TAPE 2/DAT)
R750	1-249-433-11	CARBON 22K 5% 1/4W .	SW706 1-554-303-21 SWITCH, KEY BOARD (SYSTEM POWER)
R800	1-249-439-11	CARBON 68K 5% 1/4W	SW900 1-571-973-11 (F410R)SWITCH, ROTARY (SPEAKER)
R 801	1-249-430-11	(F410R: AEP, WG)	SW900 1-571-971-11 (F310R)SWITCH, PUSH (2 KEY)(SPEAKER)
R 801	1-247-861-11	CARBON 12K 5% 1/4W (Canadian,UK,E)	T1 ⚠.1-449-743-11 (F310R)TRANSFORMER, POWER T1 ⚠.1-449-744-11 (F410R:AEP,WG)TRANSFORMER, POWER
R 801	1-249-429-11	CARBON 18K 5% 1/4W (F310R)CARBON 10K 5% 1/4W	T1 <u>A</u> .1-449-745-11 (Canadian)TRANSFORMER, POWER T1 <u>A</u> .1-449-746-11 (UK)TRANSFORMER, POWER T1 <u>A</u> .1-449-747-11 (E)TRANSFORMER, POWER
R 802	1-249-441-11	CARBON 100K 5% 1/4W	T2 ▲.1-449-296-11 (Canadian)TRANSFORMER, POWER
R 803	1-249-440-11	CARBON 82K 5% 1/4W	
R 805 🛕	1-215-890-11	(F410R:AEP,WG)	T2 ▲ .1-449-297-11 (AEP,WG,UK)TRANSFORMER, POWER T2 ▲ .1-449-299-11 (E)TRANSFORMER, POWER
R 805 🛕	.1-215-891-11	METAL OXIDE 470 5% 2W F (Canadian,UK,E)	
R&05 <u>A</u> .	.1-216-428-11	METAL OXIDE 680 5% 2W F (F310R)METAL OXIDE 180 5% 1W F	Note:Note:The components identi- fied by mark A or dot- ted line with mark A are critical for safety. Replace only with part number specified.Note: Les composants identifiés par une marque A sont critiques pour la sécurité. Ne les remplacer que par une pièce portant le numéro spéci- fié.

Ref.No.	Part No.	Description
	1 -537-227-11 1 -537-228-11	(AEP)TERMINAL BOARD (SP) (Canadian,WG,UK,E)TERMINAL BOARD (SP)
	*1-535-115-00 *1-535-115-00	
X700	1-577-077-11	OSCILLATOR, CERAMIC 400K

#### ACCESSORY & PACKING MATERIAL

1-465-199-11	REMOTE COMMANDER (RM-S310)
2-128-529-01	COVER BATTERY
▲.1-526-565-00	(E)AC PLUG ADAPTOR
3-750-604-11	(AEP,UK,E)MANUAL, INSTRUCTION
3-750-604-41	(AEP,WG)MANUAL, INSTRUCTION
*4-929-260-01	CUSHION
*4-931-908-01	(F310R)INDIVIDUAL CARTON
*4-931-909-01	(F410R:AEP,WG,UK,E)INDIVIDUAL CARTON

fied by mark A or dot- ted line with mark A are critical for safety. Replace only with part	Les composants identifiés par une marque A sont critiques pour la sécurité. Ne les remplacer que par une pièce portant le numéro spéci- fié.
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Published by Customer Relations and Service Group

## PRINTING THE SERVICE MANUAL

The PDF of this service manual is not designed to be printed from cover to cover. The pages vary in size, and must therefore be printed in sections based on page dimensions.

## NON-SCHEMATIC PAGES

Data that does NOT INCLUDE schematic diagrams are formatted to 8.5 x 11 inches and can be printed on standard letter-size and/or A4-sized paper.

## SCHEMATIC DIAGRAMS

The schematic diagram pages are provided in two ways, full size and tiled. The full-sized schematic diagrams are formatted on paper sizes between  $8.5^{\circ} \times 11^{\circ}$  and  $18^{\circ} \times 30^{\circ}$  depending upon each individual diagram size. Those diagrams that are LARGER than  $11^{\circ} \times 17^{\circ}$  in full-size mode have been tiled for your convience and can be printed on standard  $11^{\circ} \times 17^{\circ}$  (tabloid-size) paper, and reassembled.

#### TO PRINT FULL SIZE SCHEMATIC DIAGRAMS .

If you have access to a large paper plotter or printer capable of outputting the full-sized diagrams, output as follows:

- 1) Note the page size(s) of the schematics you want to output as indicated in the middle window at the bottom of the viewing screen.
- 2) Go to the File menu and select Print Set-up. Choose the printer name and driver for your large format printer. Confirm that the printer settings are set to output the indicated page size or larger.
- 3) Close the Print Set Up screen and return to the File menu. Select "Print..." Input the page number of the schematic(s) you want to print in the print range window. Choose OK.

#### TO PRINT TILED VERSION OF SCHEMATICS \_

Schematic pages that are larger than 11" x 17" full-size are provided in a 11" x 17" printable tiled format near the end of the document. These can be printed to tabloid-sized paper and assembled to full-size for easy viewing.

If you have access to a printer capable of outputting the tabloid size (11" x 17") paper, then output the tiled version of the diagram as follows:

- 1) Note the page number(s) of the schematics you want to output as indicated in the middle window at the bottom of the viewing screen.
- 2) Go to the File menu and select Print Set-up. Choose the printer name and driver for your printer. Confirm that the plotter settings are set to output 11" x 17", or tabloid size paper in landscape ( \_\_\_\_\_\_ ) mode.
- 3) Close the Print Set Up screen and return to the File menu. Select "Print..." Input the page number of the schematic(s) you want to print in the print range window. Choose OK.

#### TO PRINT SPECIFIC SECTIONS OF A SCHEMATIC\_

To print just a particular section of a PDF, rather than a full page, access the Graphics Select tool in the Acrobat Reader tool bar.

- 1) To view the Graphics Select Tool, press and HOLD the mouse button over the Text Select Tool which looks like: This tool will expand to reveal to additional tools. Choose the Graphics Select tool by placing the cursor over the button on of the far right that looks like:
- 2) After selecting the Graphics Select Tool, place your cursor in the document window and the cursor will change to a plus (+) symbol. Click and drag the cursor over the area you want to print. When you release the mouse button, a marquee (or dotted lined box) will be displayed outlining the area you selected.
- 3) With the marquee in place, go to the file menu and select the "Print..." option. When the print window appears, choose the option under the section called "Print Range" which says "Selected Graphic".

Select OK and the output will print only the area that you outlined with the marquee.